

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

#### Cygnus Inc

122 Emerald Industrial Park Rd Ponderay, ID 83852 United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

### Heat Treating

Certificate Number: 4388196681 Expiration Date: 31 May 2023

Accreditation Length: 24 Months

David L. Schutt, PhD

President



#### SCOPE OF ACCREDITATION

#### **Heat Treating**

Cygnus Inc 122 Emerald Industrial Park Rd Ponderay, ID 83852

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

## AC7102 Rev J - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on/after 3 December 2017)

Aluminum Alloys – AC7102/2 must also be selected

# AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on'after 31 May 2020)

U11 The Boeing Company

## AC7102/2 Rev D - Nadcap Audit Criteria for Aluminum Heat Treating (to be used on audits on/after 2 September, 2018)

Aluminum Alloys – Customer Specs Aluminum Alloys – Industry Specs – Check any applicable boxes

Industry Spec - Other

### AC7102/5 Rev E - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 5 May 2019)

Conductivity - Customer Specs

Conductivity - Industry Specs - Check any applicable boxes

Industry Spec - Other

Hardness - Rockwell - Check any applicable boxes

Industry Spec - Other

#### AC7102/8 - Nadcap Audit Criteria for Heat Treating Pyrometry

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750

t-frm-0004 29-May-20